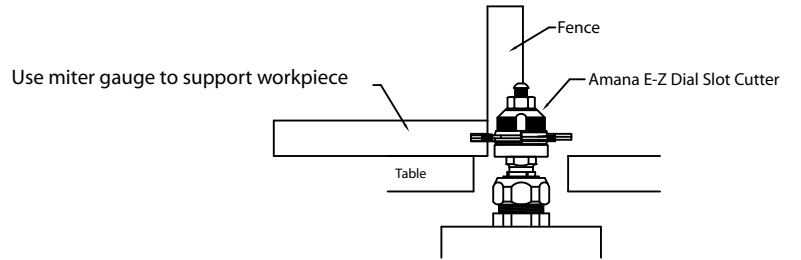


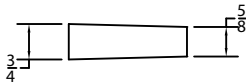


Step One: Cut miter on ends

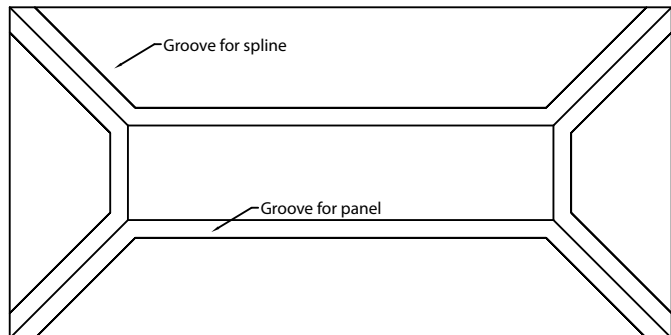


Step Two: Cut grooves with Amana E-Dial Slot Cutter

Tool No. 55500



Step Three: Bevel faces on planer



Step Four: Assemble