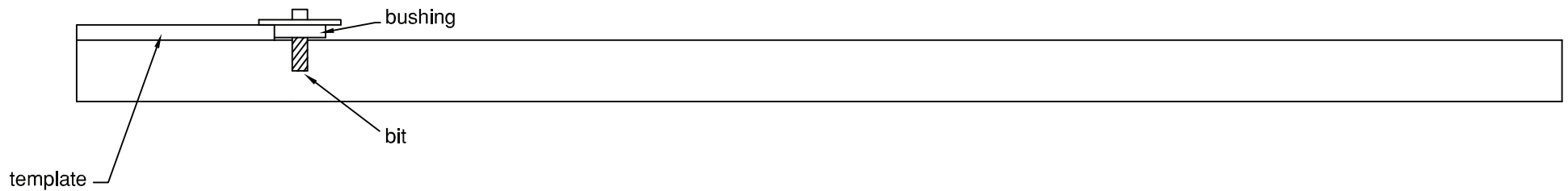


Calculating Bushing Offset



Subtract the bit diameter from the bushing diameter and divide the remainder by two