

*Introducing*

**Industrial Saw Blades**



**NEW**

**STEELFORCE™ - STEEL/METAL CUTTING**

The Timberline™ SteelForce™ blade easily cuts through steel studs, steel sheets, metal rods, steel pipes, channels, and rebar.

Specially designed carbide grade resists breakage and lasts longer than standard carbide or abrasive discs.

The SteelForce™ blade is the ideal blade for cutting through all sorts of metal due to its unique two-ply blade body design, unique tooth geometry, special carbide and its chip limiting steel support.

The Timberline™ SteelForce™ blade is available in a wide range of sizes:

Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Bore
				Inch	MM	Inch	MM	
STL110-24	4-3/8"	24	MTCG	.059	1.5	.048	1.22	20MM
STL135-30	5-3/8"	30	MTCG	.055	1.4	.039	1.0	20MM
STL160-48	6-1/4"	48	MTCG	.079	2.0	.061	1.55	5/8"
STL185-38	7-1/4"	38	MTCG	.079	2.0	.061	1.55	5/8" ♦
STL185-48	7-1/4"	48	ATB	.079	2.0	.061	1.55	5/8" ♦
STL305-60	12"	60	TCG	.098	2.5	.087	2.2	1"
STL305-80	12"	80	TCG	.098	2.5	.087	2.2	1"
STL355-72	14"	72	TCG	.094	2.4	.079	2.0	1"

**THE STEELFORCE™ BLADE**

- Reduces noise & sparking
- Allows for fewer blade changes
- Reduces burr on edges of cutting surface
- Eliminates dust clouds

**FIBERFORCE™ - FIBER CEMENT BOARD CUTTING**

The Timberline™ FiberForce™ blade contains a unique 6 tooth carbide tipped design that is made for cutting single sheets of cement board or wonderboard™.

- Special flat top tooth grind
- Unique shoulder design for consistent chip removal
- Hardened body for long life
- Harder carbide for maximum cutting life

**NEW**



Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Bore
				Inch	MM	Inch	MM	
185-06	7-1/4"	6	FT	.071	1.80	.055	1.13	5/8" ♦

**DEMOLITION**

**NEW**

Designed to cut through most building materials - roofing, shingles, wood, nails, sand and non-ferrous materials. Each blade comes with two reduction serrated bushings.

Tool No.	Diameter		Teeth	Grind	Kerf		Plate		Hook	Bore	Incl. Bushings
	Inch	MM			Inch	MM	Inch	MM			
DB12-120	12	305	12	FT	.136	3.4	.096	2.4	-5°	1"	1" - 7/8" & 1" - 20MM
DB12-240	12	305	24	FT	.136	3.4	.096	2.4	-5°	1"	1" - 7/8" & 1" - 20MM
DB14-240	14	355	24	FT	.160	4.0	.120	3.0	-5°	1"	1" - 7/8" & 1" - 20MM



**WARNING:** This blade is not to be used on multi-purpose cutoff saws or gas power saws, unless saw has a guard that covers both the upper half and the lower half of the blade completely. The guard must extend to the lowest point of the cutting teeth on the bottom of the blade. Consult owner's manual of the saw & follow all instructions and safety procedures - including wearing safety goggles at all times while working with this blade.



One can never have enough saw blades. At Timberline™ we are always on the cutting edge of saw blade technology.

Our Timberline™ Industrial Blades are a quality blade that will cut with a high degree of precision while maintaining the toughness one would expect. All at a price you can afford.

Timberline's features include:

- Blades are heat treated for added strength.
- Every blade is hand hammered to keep run-out to a minimum.
- European style kerf and plate for maximum re-sharpenings and durability.
- Available in 7-1/4" dia. through 14" dia.
- Sizes to fit all popular brands of table saws, miter boxes, compound miter saws, radial arm saws and others.

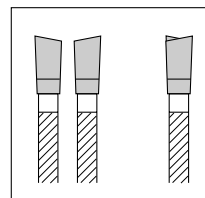
**ALL SAW BLADES ON PAGES 10 & 11 ARE PACKAGED IN 4 COLOR INDUSTRIAL BOX.**



## RIPPING

For ripping natural woods along the grain. These anti-kickback blades will produce a quality finish on both hardwood and softwood.

Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Hook Angle	Bore
				Inch	MM	Inch	MM		
10-240	10"	24	ATB	.126	3.2	.087	2.2	18°	5/8"
10-240-30	10"	24	ATB	.126	3.2	.087	2.2	18°	30MM
12-240	12"	24	ATB	.130	3.3	.098	2.5	18°	1"
12-240-30	12"	24	ATB	.130	3.3	.098	2.5	18°	30MM
14-280	14"	28	ATB	.130	3.3	.098	2.5	18°	1"
14-280-30	14"	28	ATB	.130	3.3	.098	2.5	18°	30MM



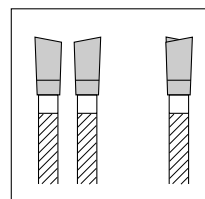
ATB GRIND



## GENERAL PURPOSE

An excellent blade designed for universal use. Applications include cross-cutting and ripping of softwood and hardwood.

Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Hook Angle	Bore
				Inch	MM	Inch	MM		
10-400	10"	40	ATB	.126	3.2	.087	2.2	10°	5/8"
10-400-30	10"	40	ATB	.126	3.2	.087	2.2	10°	30MM
12-400	12"	40	ATB	.130	3.3	.098	2.5	10°	1"
12-400-30	12"	40	ATB	.130	3.3	.098	2.5	10°	30MM
14-400	14"	40	ATB	.130	3.3	.098	2.5	10°	1"
14-400-30	14"	40	ATB	.130	3.3	.098	2.5	10°	30MM
14-540	14"	54	ATB	.130	3.3	.098	2.5	10°	1"
14-540-30	14"	54	ATB	.130	3.3	.098	2.5	10°	30MM



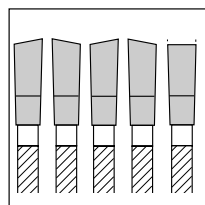
ATB GRIND



## COMBINATION

The combination blade is an ideal all-purpose blade. It can be used to cross-cut or rip solid woods as well as cutting plywood.

Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Hook Angle	Bore
				Inch	MM	Inch	MM		
10-500	10"	50	4 & 1	.134	3.4	.097	2.45	10°	5/8"



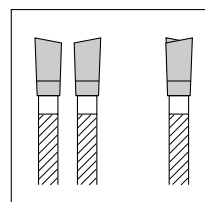
4 & 1



## FINISHING

General trimming and cross-cutting of hardwood, softwood, plywood and veneers.

Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Hook Angle	Bore
				Inch	MM	Inch	MM		
10-600	10"	60	ATB	.126	3.2	.087	2.2	10°	5/8"
10-600-30	10"	60	ATB	.126	3.2	.087	2.2	10°	30MM
10-800	10"	80	ATB	.126	3.2	.087	2.2	10°	5/8"
10-800-30	10"	80	ATB	.126	3.2	.087	2.2	10°	30MM



ATB GRIND

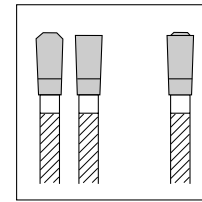


## MDF/LAMINATE

Designed for chip free cutting of MDF laminates and chipboard.

ALL SAW BLADES  
ON PAGES 10 & 11 ARE  
PACKAGED IN 4 COLOR  
INDUSTRIAL BOX.

Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Hook Angle	Bore
				Inch	MM	Inch	MM		
10-601	10"	60	TCG	.126	3.2	.087	2.2	10°	5/8"
10-601-30	10"	60	TCG	.126	3.2	.087	2.2	10°	30MM
10-801	10"	80	TCG	.126	3.2	.087	2.2	10°	5/8"
10-801-30	10"	80	TCG	.126	3.2	.087	2.2	10°	30MM
12-961	12"	96	TCG	.130	3.3	.098	2.5	10°	1"
12-961-30	12"	96	TCG	.130	3.3	.098	2.5	10°	30MM



TCG GRIND

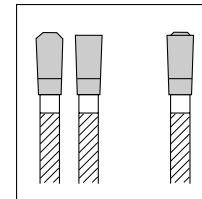


## ALUMINUM & NON-FERROUS

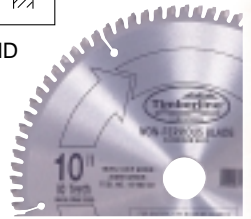
Application: Specially designed carbide and blade geometry for cutting relatively thin-walled aluminum & non-ferrous extrusions & frames. A coolant or blade wax should be used and proper clamping devices employed.

**WARNING:** Never attempt to cut ferrous metals (steel, iron, etc.) with these saw blades.

Tool No.	Dia.	Teeth	Grind	Kerf		Plate		Hook Angle	Bore
				Inch	MM	Inch	MM		
185-505	7-1/4"	50	TCG	.110	2.8	.089	2.3	-5°	5/8"
10-805	10"	80	TCG	.110	2.8	.087	2.2	-5°	5/8"
10-805-30	10"	80	TCG	.110	2.8	.087	2.2	-5°	30MM
12-965	12"	96	TCG	.122	3.1	.098	2.5	-5°	1"
12-965-30	12"	96	TCG	.122	3.1	.098	2.5	-5°	30MM



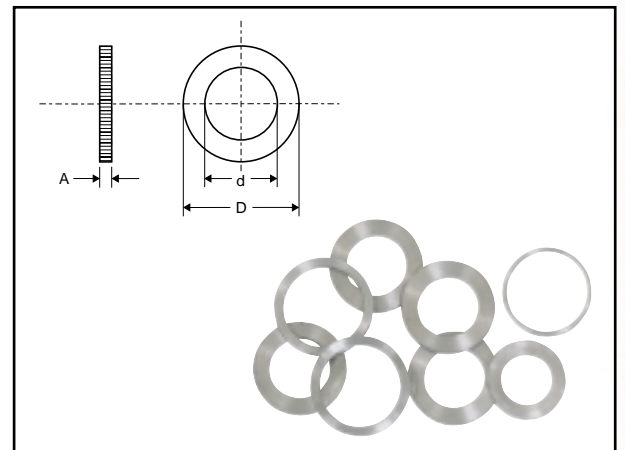
TCG GRIND



## SAW BLADE REDUCING BUSHINGS

Order #	'd' Inside Dia.	'D' Outside Dia.	'A' Bushing Thickness
BU-100	5/8"	1"	.086
BU-110	1/2"	5/8"	.060
BU-130	3/4"	22MM	.062
BU-150	5/8"	3/4"	.062
BU-400	1"	1-1/4"	.086
BU-515	5/8"	30MM	.070
BU-525	1"	30MM	.070

**NOTE:** Most saw blade bushings have serrations on the outside diameter edge to provide a better grip and fit.



## SAW BLADE STABILIZERS

**Application:** Used in conjunction with the collar(s) provided on your machine to increase the overall 'stiffness' of the saw blade. Particularly useful for 'thin-kerf' type blades. Unlike certain other brands, **Timberline™** stabilizers are made from the same quality tool steel that is used on our Industrial Series saw blades. The steel is ground (not stamped) and is extremely flat on both sides to reduce run-out & vibration.

**Please note** that the depth of cut will be reduced slightly and the table insert (if applicable) may obstruct the stabilizers when raising the blade height on table saws. You may use one or two stabilizers, depending on application and arbor length. Each order number consists of **one pair**.

Order #	'd' Bore Dia.	'D' Outside Dia.	'A' Stabilizer Thickness	Use With Saw Blade Diameter(s)
STF-4	5/8"	4"	.110" (x2)	8" - 10"
STF-6	1"	6"	.110" (x2)	12" - 14"

